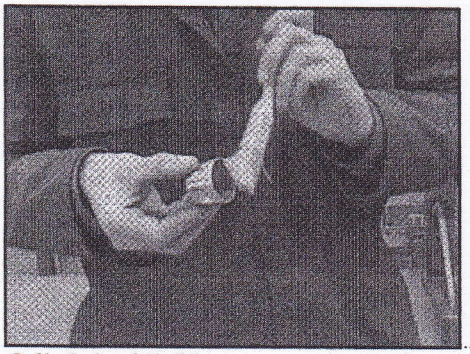
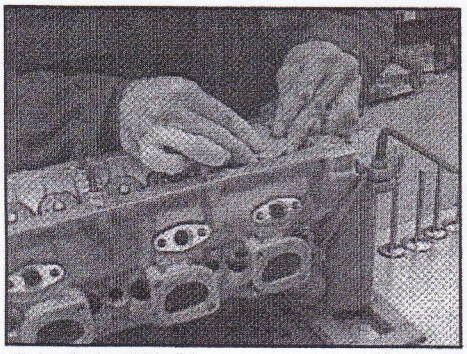


Cylinderhead Build

Wash off cam followers and lubricate with engine assembly grease.



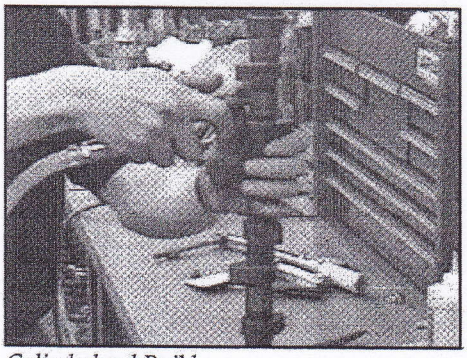
Cylinderhead Build

With test shims placed in valves, fit cam followers into cylinder head.



Cylinderhead Build

Lubricate tops of followers and cam journals.



Cylinderhead Build

Blow dry camshaft, ensuring all oil ways, journalsand lobes are clear.